

Application Data Sheet

No.5

GC

Gas Chromatography

Analysis of Lubricant Oil Samples in Compliance with ASTM D7500 Using the Shimadzu Simulated Distillation Gas Chromatograph System

The ASTM D7500 test method describes the analysis of base stock oil and lubricant oil with an initial boiling point of 100 °C or higher and a final boiling point of 735 °C or lower (C110 or equivalent) analyzed by a simulated distillation GC system using the total area method. The Shimadzu GC-2010 Plus based simulated distillation gas chromatography system is compliant with ASTM D7500, and combines comfortable operability with high-level functionality.

This data sheet describes the simulated distillation GC analysis of lubricant oil in compliance with ASTM D7500 using the Shimadzu simulated distillation gas chromatograph.

Instruments Used and Analysis Conditions

Instruments Used

Software LabSolutions Distillation GC Analysis Software

Gas chromatograph GC-2010 Plus AF
On-column injection unit OCI/PTV-2010
Auto injector AOC-20i

Analysis Conditions

Column UA-SIMDIS (HT) 0.53 mm \times 5 m, 0.1 μ m Column temperature 35 °C - 10 °C /min - 440 °C (4.5 min)

Carrier gas flow rate 35 mL/min (helium)

Injection port temperature 100 °C – 50 °C /min - 440 °C (38.2 min)

FID temperature 450 °C

Makeup gas flow rate 30 mL/min

Hydrogen flow rate 40 mL/min

Air flow rate 400 mL/min

Injection volume 1 µL

Results

1. Analysis of Standard Solution for Calibration

Fig. 1 shows the chromatogram for the standard solution, a mixture of n-C12 to n-C-28, C-40 and Polywax655. n-C110, which has a very high boiling point, was eluted as the column temperature was rising.

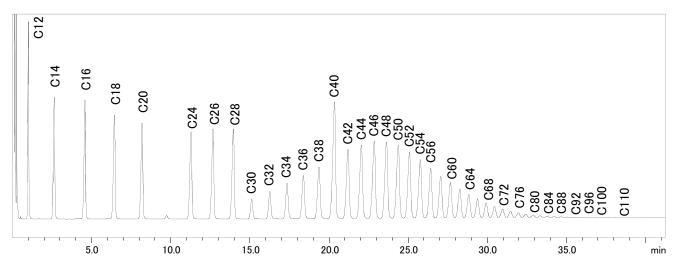


Fig. 1: Chromatogram of the Standard Solution for Calibration

2. Analysis of the Lubricant Oil Sample

Fig. 2 shows the chromatogram for the lubricant oil (used for construction equipment and drivers).

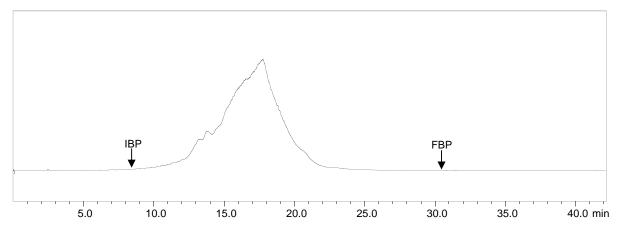


Fig. 2: Lubricant Oil Chromatogram

The reference oil 5010 was repeatedly measured five times, and repeatability was confirmed. Its chromatograms are shown in Fig. 3. The distillation characteristic curves are shown in Fig. 4. The FBP (final boiling point) relative standard deviations (RDS%) are shown in Table 1. Favorable repeatability was obtained even for the high boiling point components.

With the LabSolutions distillation GC analysis software, it is possible to display a comparison of distillation characteristics curves for up to 16 samples, simplifying everyday product data management and comparisons with previously accumulated data.

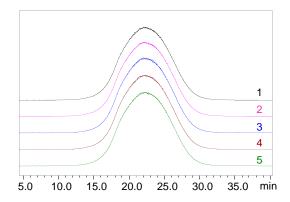


Fig. 3: Reference Oil 5010 Chromatogram

| | FBP (°C) |
|---------|----------|
| 1 | 643.4 |
| 2 | 644.4 |
| 3 | 642.8 |
| 4 | 643.1 |
| 5 | 643.1 |
| Ave. | 643.4 |
| SD | 0.619 |
| RSD (%) | 0.096 |
| | |

Table 1: FBP (Final Boiling Point) Repeatability (n=5) Equivalent to the boiling point of n-paraffin with a carbon number of 73

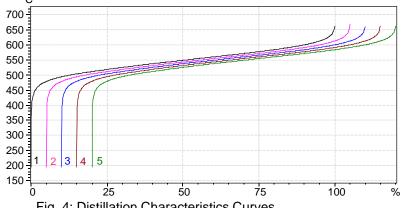


Fig. 4: Distillation Characteristics Curves

For comparison, the distillation characteristic curves have been shown shifted.

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