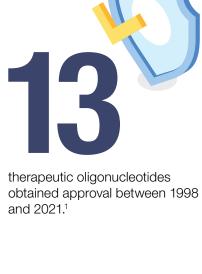


## Since the first approval of a therapeutic oligonucleotide in 1998,<sup>3</sup> the field has grown significantly and has become an emerging area in drug development.

A growing market



Global market for oligonucleotide therapeutics<sup>4</sup>

companies with therapeutic oligonucleotides on the market or in late clinical development.

Therapeutic oligonucleotides are short fragments of single- or double-stranded RNA or DNA that act on

clinical trials (phase II or III) involving 80 oligonucleotides.

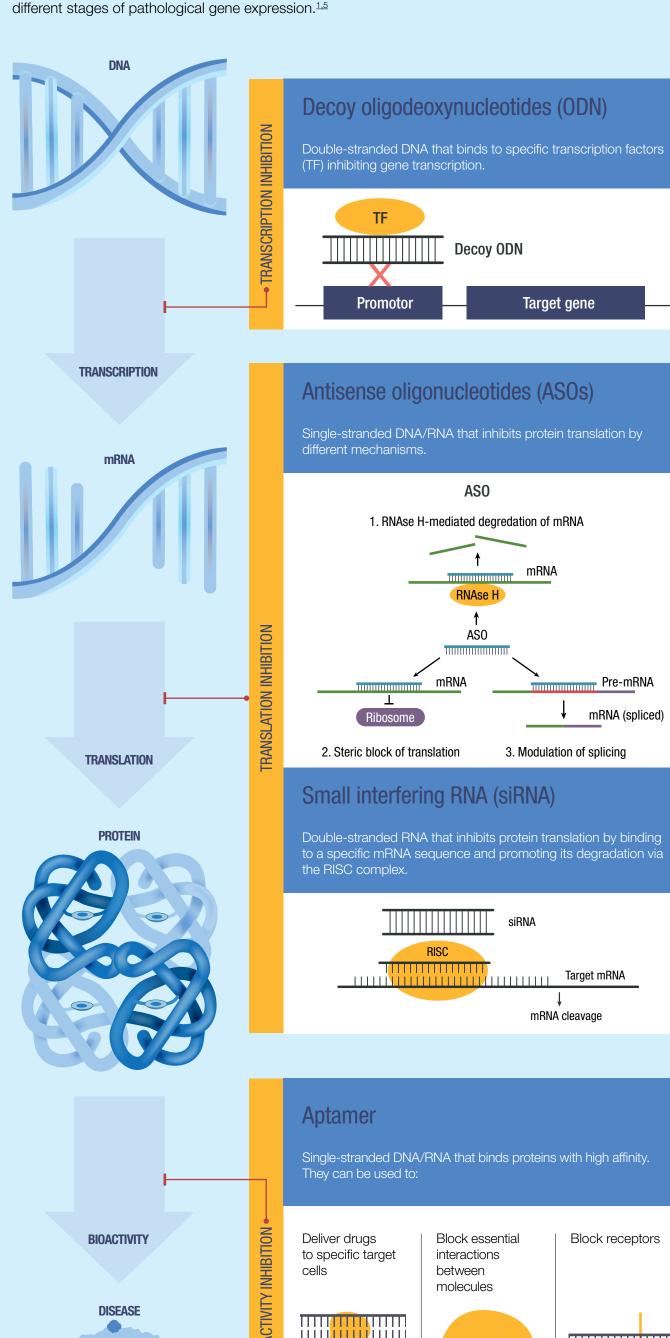
Market forecast to grow at CAGR of

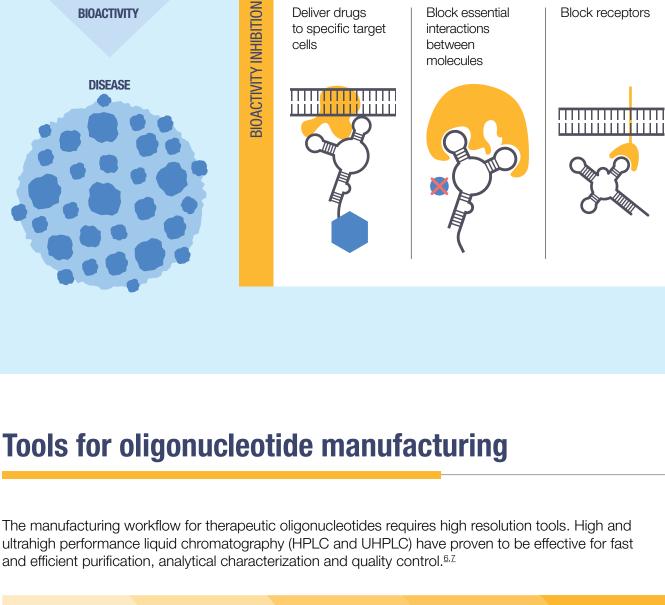
2028

USD 10.97 Billion

16.7% USD 3.68 Billion
2021

Types of therapeutic oligonucleotides





**PURIFICATION** 

**BUFFER** 

Precipitation,

tangential flow

**ANALYSIS** 

Measurement of

purity, recovery,

and identity using:

HPLC/UHPLC

Liquid

## Solid-supported Removal of solid Removal of salts synthesis using the phosphoramidite collection of crude method. Removal of salts impurities using: (elution buffer) and concentration

**CLEAVAGE AND** 

in aqueous

Stainless steel tubing

ammonia solution

(ammonolysis)

**SYNTHESIS** 

Computer-

controlled and fully automated

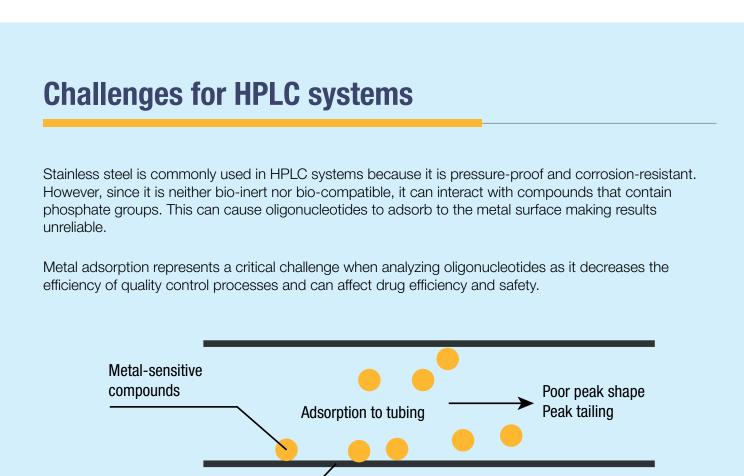
chromatography (AEXC)

filtration (TFF), chromatography and mass
spectroscopy
interaction
chromatography

**HPLC** 

Reversed phase

Anion exchange



This can negatively affect the shape and intensity of the peak, by:

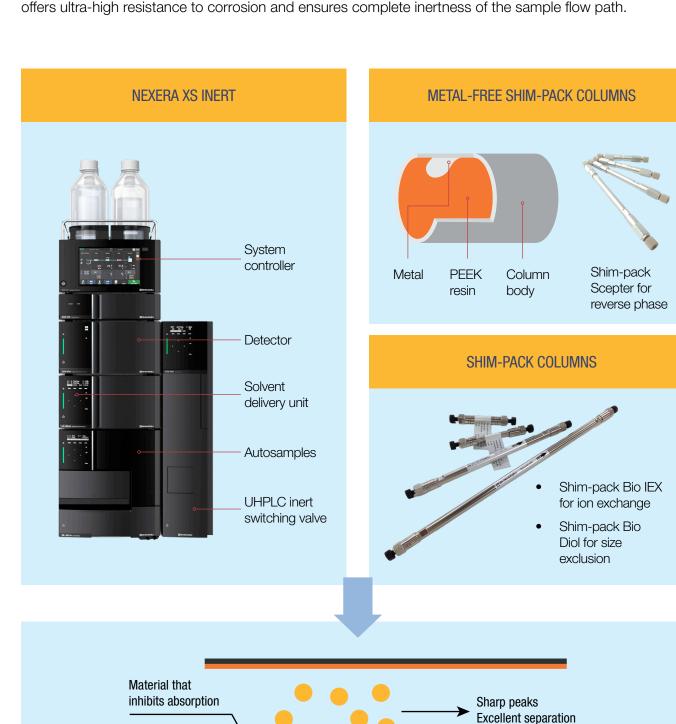
Low precision and

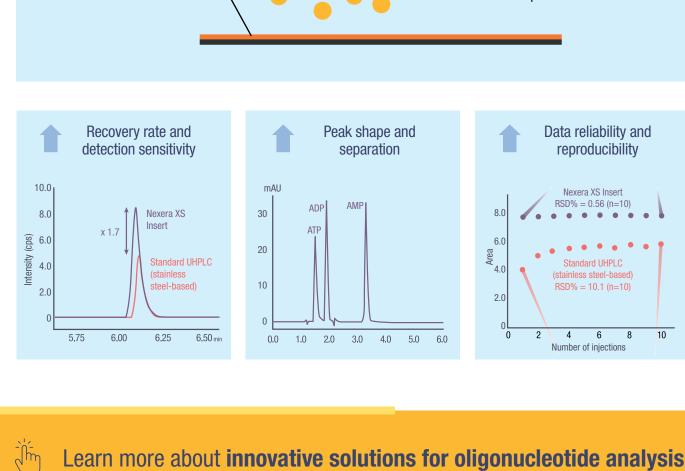
low sensitivity

An innovative UHPLC solution

The Nexera XS inert system is a UHPLC system containing a metal-free flow path that can be combined with metal-free Shim pack columns. These tools allow reliable and accurate quantitation, even for low-concentration samples. In addition to the elevated pressure tolerance, the absence of wetted surfaces

Peak tailing





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